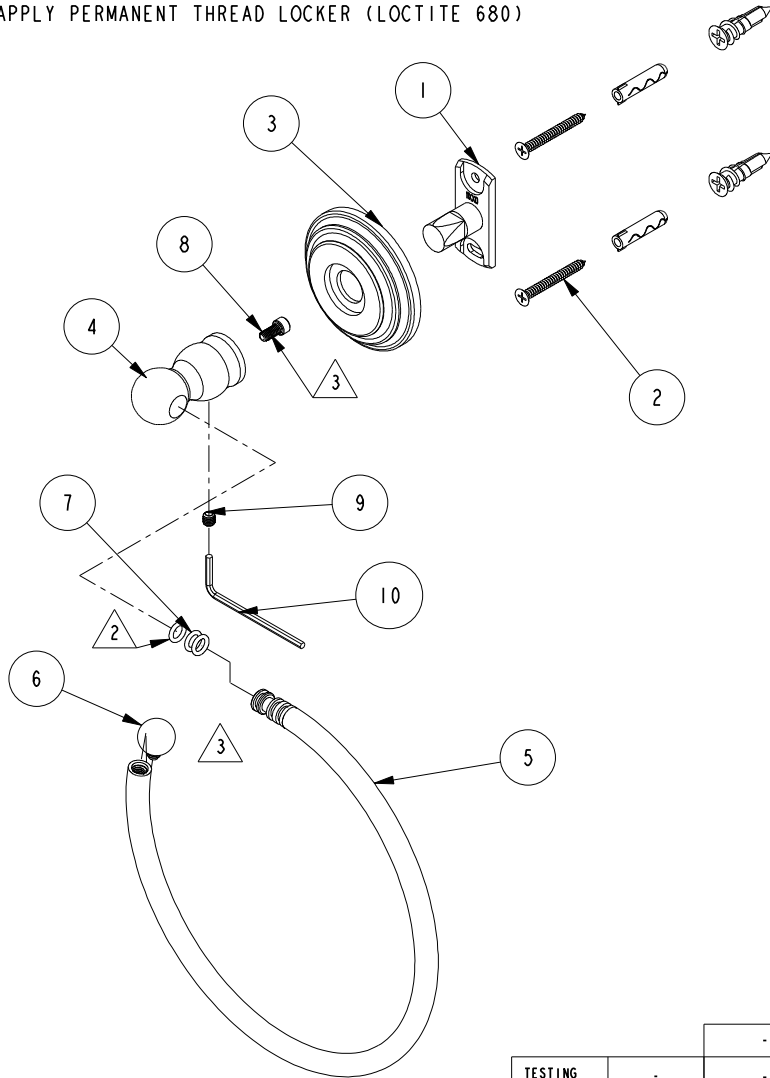


NOTES:

1. TO INSPECT ASSEMBLY, FOLLOW FIRST ARTICLE AND IN PROCESS INSPECTION SHEET.

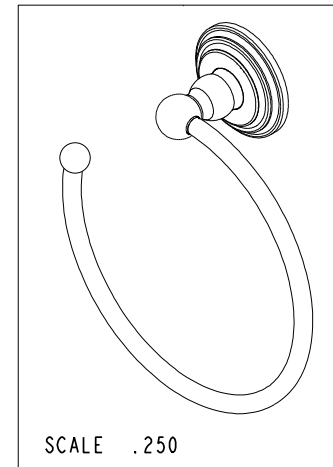
2 APPLY LIGHT FILM OF DOW III CRONING SILICON GREASE

3 APPLY PERMANENT THREAD LOCKER (LOCTITE 680)



BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	11XXD	SOLID MOUNTING BRACKET	PART	1
2	1-206	HARDWARE PACK	ASSEMBLY	1
3	1100C	TOWEL SHELF ROSETTE	PART	1
4	40750	POST - OPEN TOWEL RING	PART	1
5	7-759	TOWEL RING	ASSEMBLY	1
6	40754	FINIAL	PART	1
7	91049	O-RING, #2- 010, EPDM, 65-75 DURO, NSF 61	PART	3
8	92527	SCRW, 8-32 X 3/8 SKT CAP HD SS	PART	1
9	92308	SCRW, M5 X 5 SKT HD CUP PT W/ SELF LOC SS	PART	1
10	10888	HEX KEY, 2.5MM ALLOY STEEL	PART	1



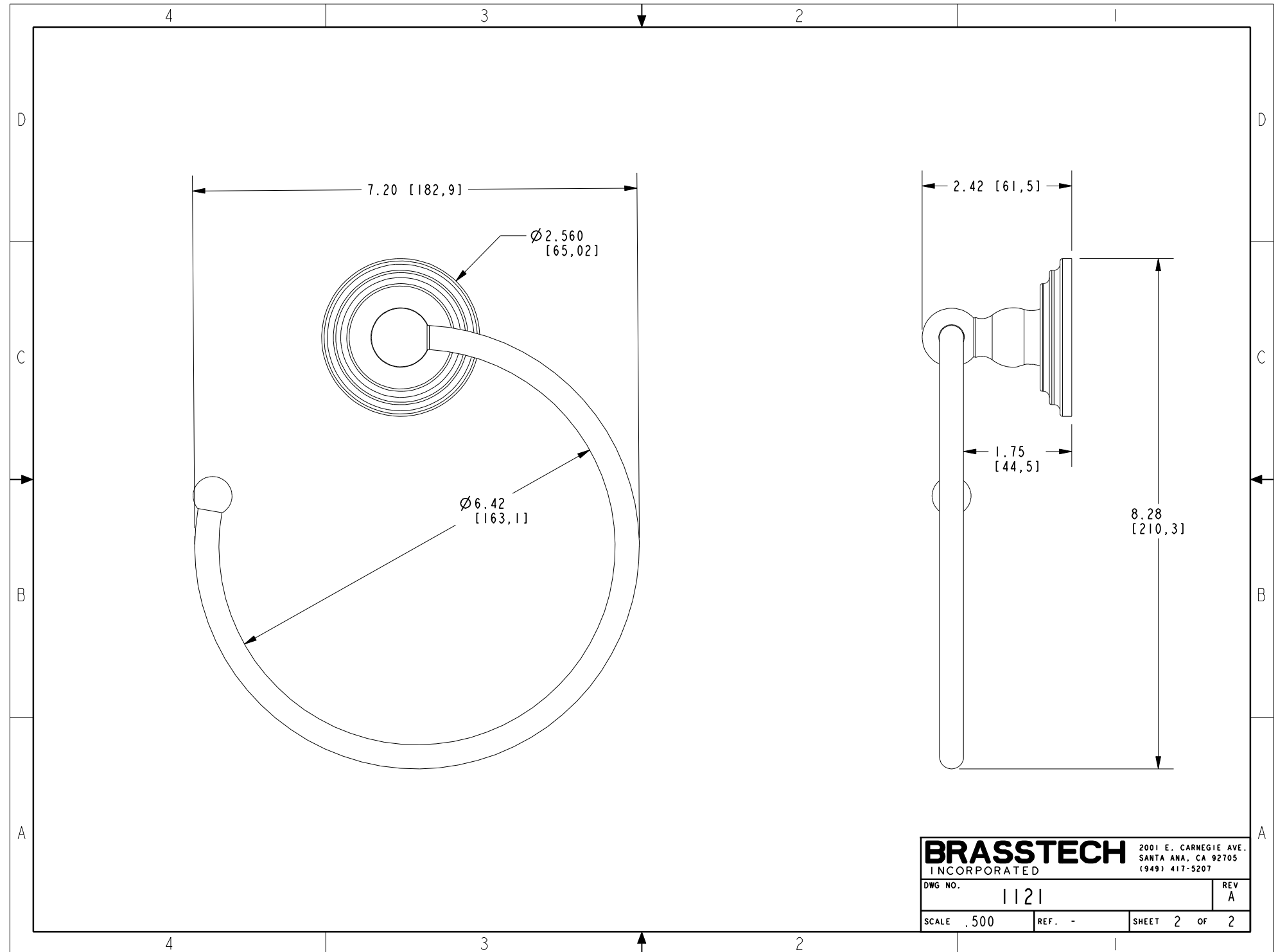
		-	-
TESTING	-	-	-
ASSEMBLY	-	-	-
PLATING	-	-	-
POLISHING	-	NEXT ASSY	USED ON
MACHINING	-	APPLICATION	
TOOLING FIXTURE #		REMOVE ALL BURRS AND SHARP EDGES	

UNITS ARE: INCHES (MM)	
TOLERANCES ARE:	
FRACTIONS	DECIMALS
±1/16"	±.005
.X ±.1	[2.5]
.XX ±.06	[1.5]
(X.XXX) DENOTES CRITICAL DIMS.	
ALL THREADS ARE CRITICAL	
DRAWN	R.S.
CHECKED	J.M.
APPROVED	J.M.

BRASSTECH		2001 CARNEGIE AVE SANTA ANA, CA 92705 (949) 417-5207	
INCORPORATED			
OPEN TOWEL RING			
DWG NO. 1121			REV A
SCALE .312	REF. -	SHEET 1	OF 2

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-	A	EN-4378	07/27/21	R.S.
-	-	RELEASED	02/01/04	-
ZONE	REV	DESCRIPTION	DATE	APPROVED



BRASSTECH		2001 E. CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207	
DWG NO.	1121	REV	A
SCALE	.500	REF.	-
SHEET 2		OF 2	