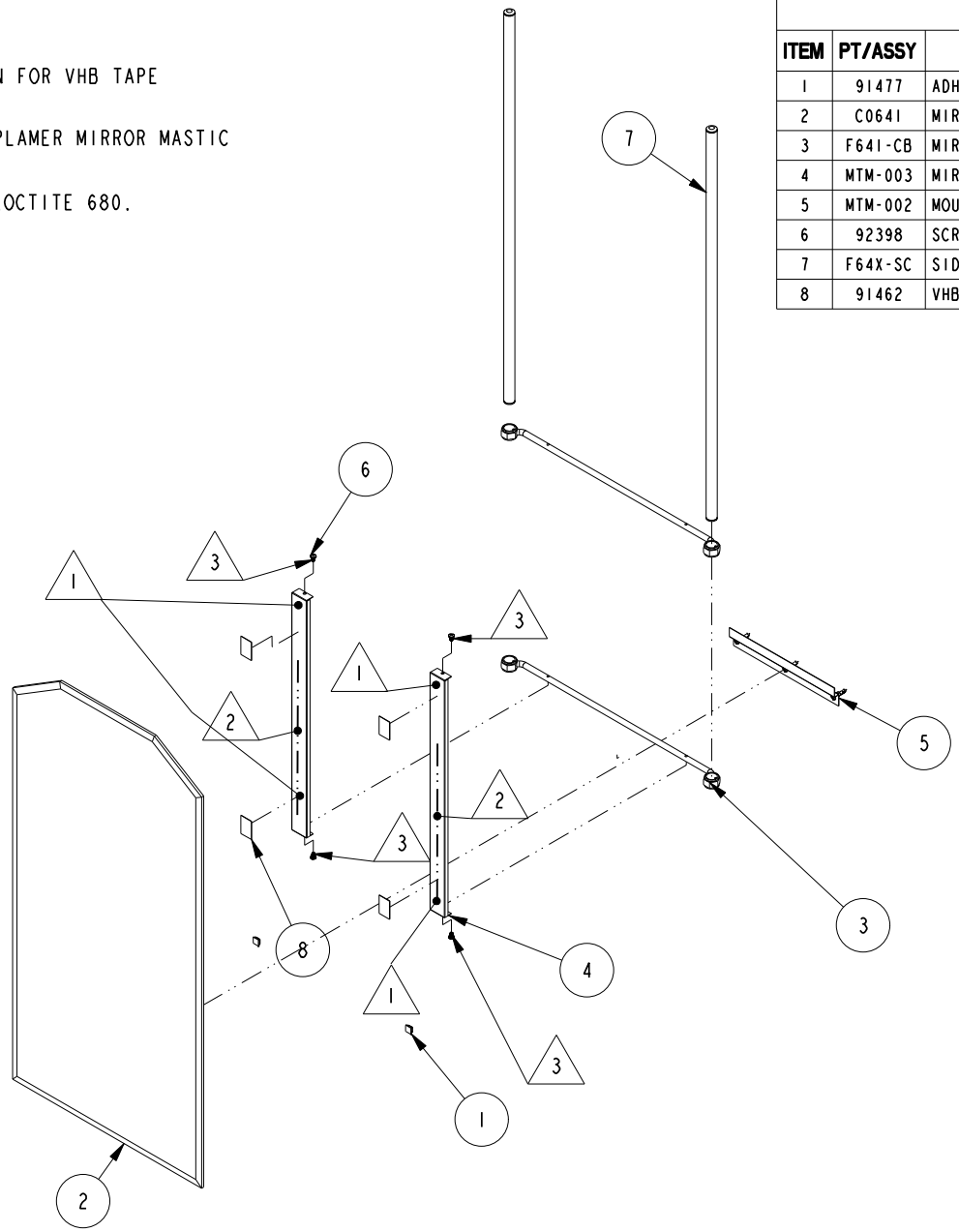
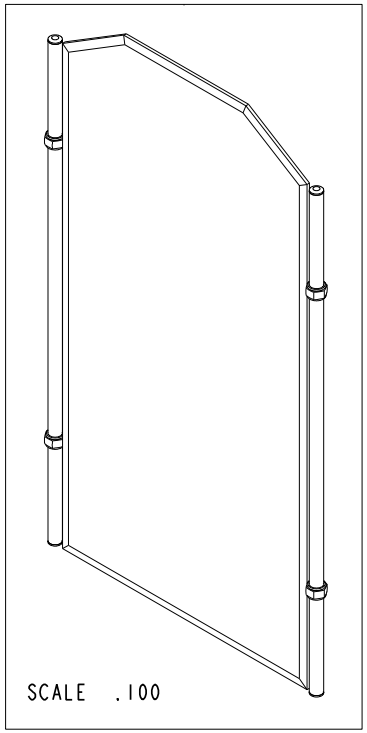
1. LOCATION FOR VHB TAPE
2. APPLY PLAMER MIRROR MASTIC
3. APPLY LOCTITE 680.

BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	91477	ADHESIVE BACKED BUMPER	PART	2
2	C0641	MIRROR GLASS	PART	1
3	F641-CB	MIRROR TIE ROD ASSEMBLY	ASSEMBLY	1
4	MTM-003	MIRROR VERTICAL CHANNEL	PART	2
5	MTM-002	MOUNTING KIT	ASSEMBLY	1
6	92398	SCRW, M5 X .8 X 8 PHIL PAN HD Zn PLATED	PART	4
7	F64X-SC	SIDE ARM ASSEMBLY	ASSEMBLY	1
8	91462	VHB TAPE 1" X 1 1/2" LONG	PART	4





Joe Manga

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REV	REV DESC	DATE
D	EN-2852	01/09/15
C	EN-2270	09/03/12
B	EN-2148	04/30/12
A	EN-1460	02/09/10

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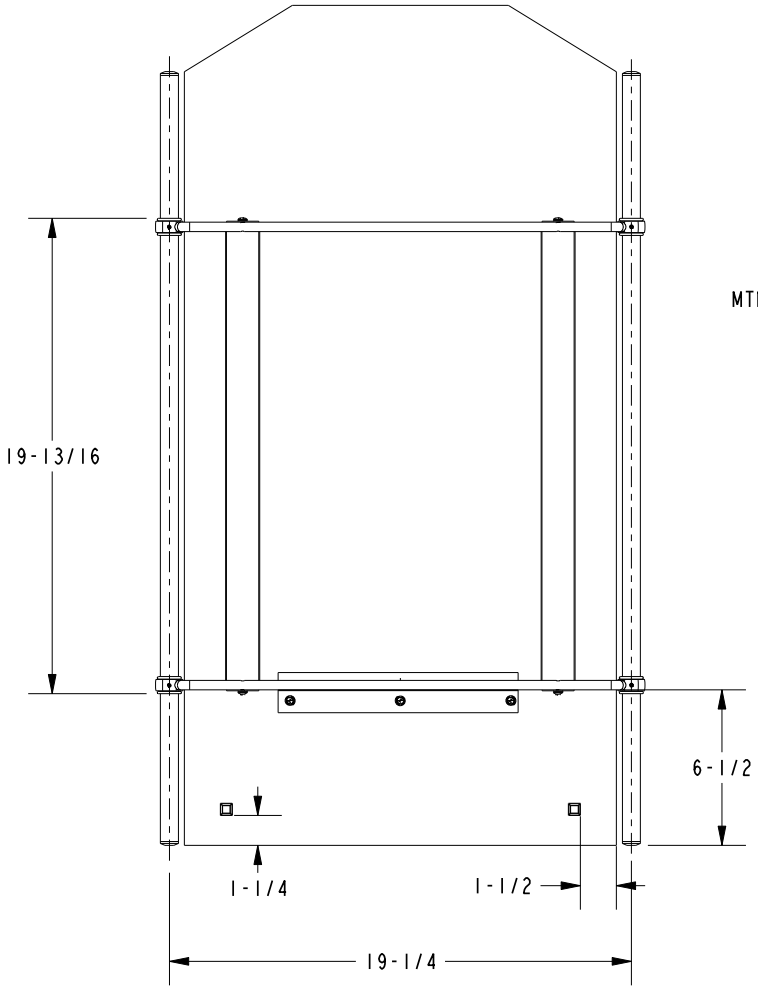
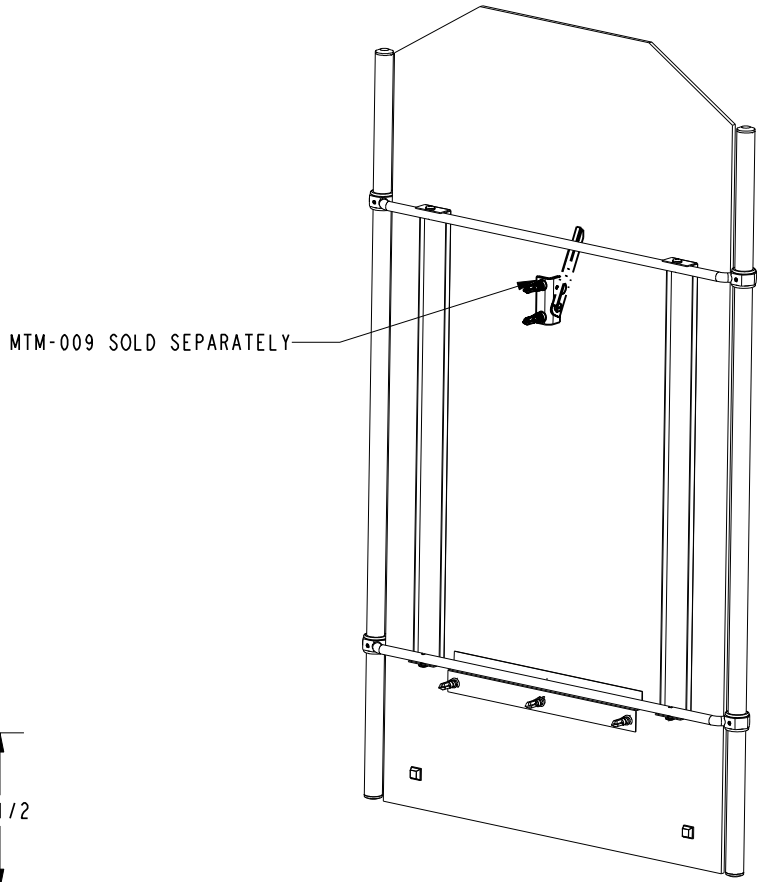
EMPIRE SMALL BEVELED FRAMED MIRROR

ASSY. NO. 641

SCALE .080 | REF. | SHEET 1 OF 3

SPECIFICATION DWG





DIMENSIONS ARE IN INCHES AND AN APPROXIMATION OF A TYPICAL INSTALLATION

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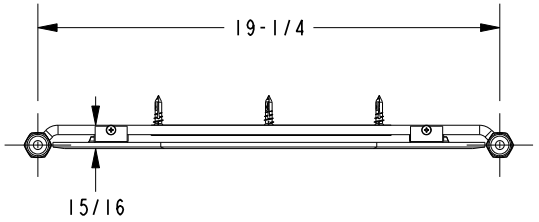
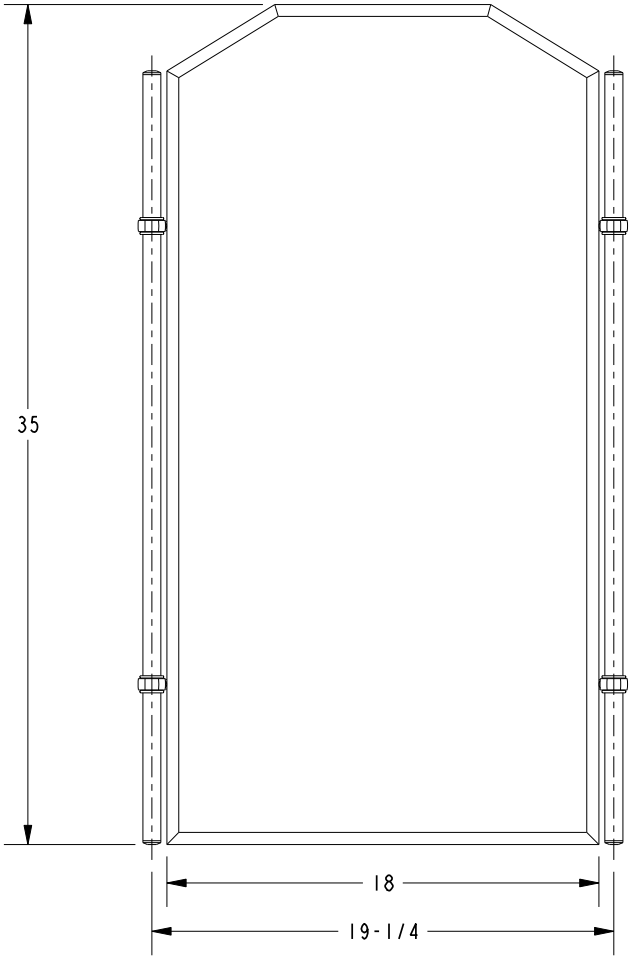
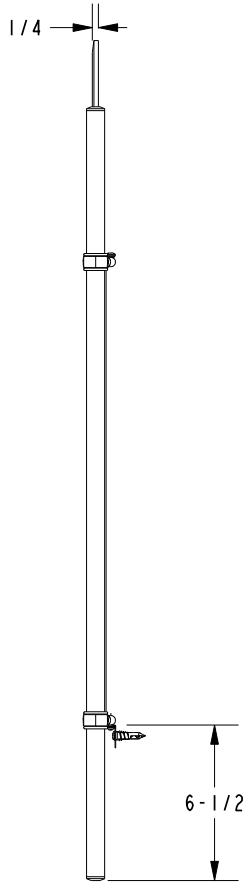
DWG NO.	REV
641	D

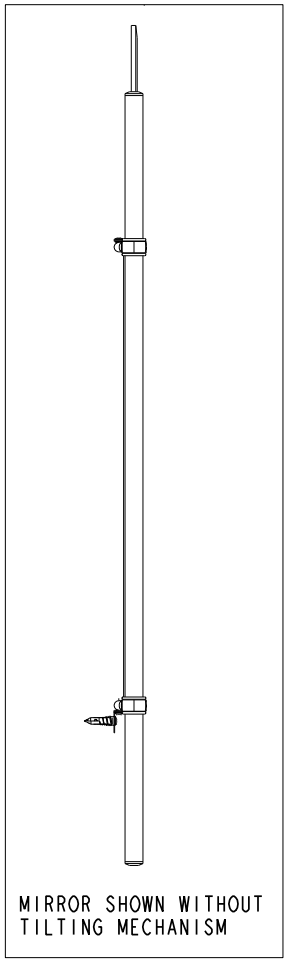
SCALE	REF.	SHEET
.125		2 OF 3

SPECIFICATION DWG

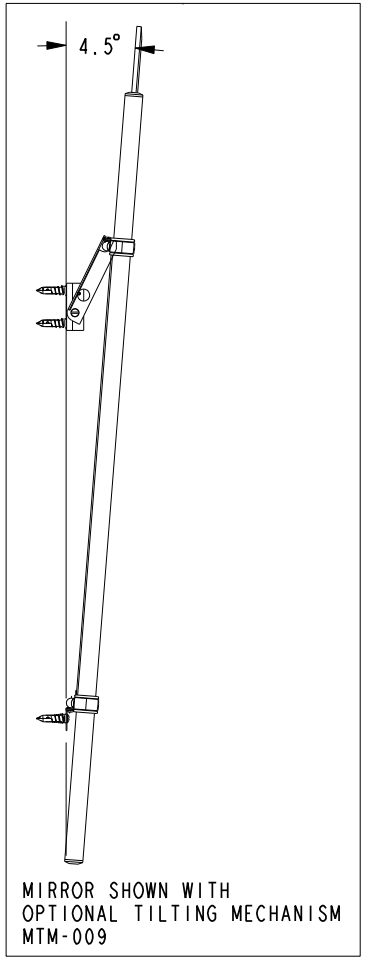








MIRROR SHOWN WITHOUT TILTING MECHANISM



MIRROR SHOWN WITH OPTIONAL TILTING MECHANISM MTM-009

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DWG NO.	REV
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SCALE	REF.	SHEET
.125		3 OF 3